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(71) Applicant (for all designated States except US): **THE REGENTS OF THE UNIVERSITY OF CALIFORNIA** [US/US]; 1111 Franklin Street, 5th Floor, Oakland, CA 94607 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **JIN, Sungho** [US/US]; 13634 Old El Camino Real, San Diego, CA 92130 (US).

(74) Agent: **BOOKS, Glen, E.**; Lowenstein Sandler PC, 65 Livingston Avenue, Roseland, NJ 07068 (US).

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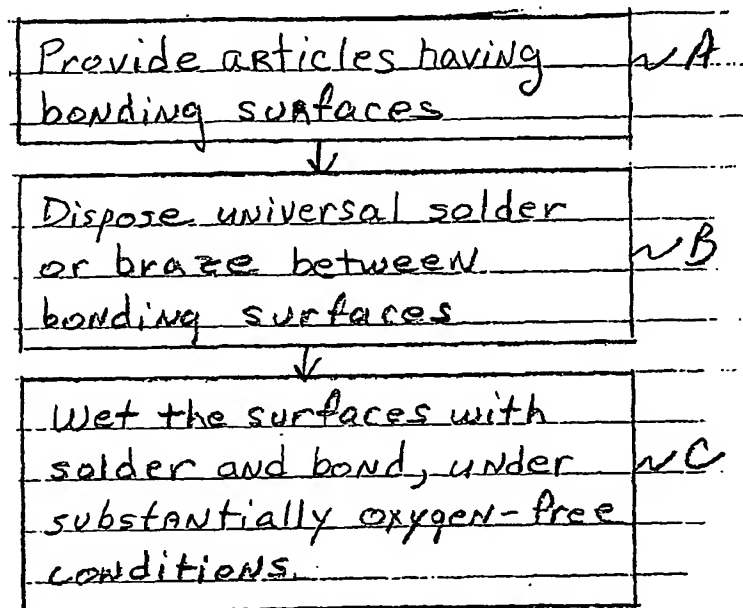
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(54) Title: METHOD OF SOLDERING OR BRAZING ARTICLES HAVING SURFACES THAT ARE DIFFICULT TO BOND



(57) Abstract: Articles having inorganic surfaces that are difficult to bond can be more effectively soldered or brazed with a solder (20) or braze containing rare earth elements.

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# INTERNATIONAL SEARCH REPORT

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<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC(7) : B23K 31/02 US CL : 228/245, 246, 248.1, 180.22 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) U.S. : 228/245, 246, 248.1, 180.22 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3,593,412 A (FOOTE) 20 July 1971 (20.07.1971), abstract.	1-64
A	US 3,616,981 A (DIETEMAN et al) 2 November 1971, (02.11.1971), abstract.	1-64
A	US 3,660,632 A (LEINKRAM) 2 May 1972 (02.05.1972), abstract.	1-64
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